



HARNESS AND BODY BELT INSPECTION CRITERIA

<p><u>WEBBING</u> Frayed edges Broken fibers Pulled stitches Cuts Burns Chemical damage</p>	<p><u>TONGUE BUCKLES</u> Distortion in shape and motion Overlap buckle frame Move freely back and forth Roller turns freely Sharp edges Heavy wear from use</p>
<p><u>D-RINGS/BACK PADS</u> (D-Ring Should Pivot Freely) Distortion Cracks Breaks Rough or sharp edges</p>	<p><u>FRICITION AND MATING BUCKLES</u> Distortion Bars must be Straight (Special attention to corners and attachment points of the center bar)</p>
<p><u>ATTACHMENT OF BUCKLES</u> Unusual Wear Frayed Cut Fibers Distortion of buckles or D-rings</p>	<p><u>GROMMETS</u> Loose Distorted Broken Additional punched holes</p>

LANYARD INSPECTION CRITERIA

<p><u>STEEL</u> While rotating the steel lanyards</p> <ul style="list-style-type: none"> • Cuts • Frayed areas • Unusual wearing • Broken strands 	<p><u>ROPE</u> Rotate rope while inspecting from end to end</p> <ul style="list-style-type: none"> • Fuzzy • Worn • Broken or cut fibers • Rope diameter uniform • Splice should not have loose or cut strands
<p><u>WEB</u> While bending webbing over a pipe, observe each side</p> <ul style="list-style-type: none"> • Cuts • Broken Fibers • Burns • Discoloration • Cracks • Swelling • Chemical Damage • Pulled Stitches 	<p><u>SHOCK ABSORBER PACK</u></p> <ul style="list-style-type: none"> • Burns, tears, rips or loose strands • Signs of deployment • Deterioration • Stitching

SNAP INSPECTION CRITERIA

When inspecting lanyards, begin at one end and work to the opposite end. Slowly rotate the lanyard so that the entire circumference is checked. Spliced ends require particular attention.

<p><u>HARDWARE</u></p>	
<p><u>SNAPS</u> Hook and Eye Distortions</p> <ul style="list-style-type: none"> • Cracks • Corrosion • Pitted surfaces 	<p><u>KEEPER SPRING</u> Should exert sufficient force to firmly close keeper</p>
<p><u>KEEPER</u> Seat into the nose without binding</p> <ul style="list-style-type: none"> • Distorted • Obstructed 	<p><u>KEEPER LOCKS</u> Must prevent the keeper from opening when keeper closes</p>
<p><u>THIMBLES</u> Must be firmly seated in the eye of the splice</p> <ul style="list-style-type: none"> • Sharp edges • Distorted • Cracks 	